



**THE DOW CHEMICAL COMPANY  
SALES SPECIFICATION**

**Date Printed:** 2022-06-06

**Effective Date:** 2019-03-13

**Supersedes Date:**

**Name:** DOWSIL™ MQ-1640 Flake Resin

**Specification Number:** 000000844263

Shelf Life				
Container Type	Conditions of Handling	Conditions of Storage	Shelf Life	Deterioration Characteristics
All Approved Packaging			720 Days	

Final Testing Requirements				
Test and Test Condition	Limit	Unit	Method	Note
Propyl, FTIR Spectrum 0895	Pass		CTM0919	
Methyl, FTIR Spectrum 0895	Pass		CTM0919	
Appearance, white solid flakes, free of foreign cont, no particles larger than 1 inch dia	Pass		CTM0176	

**External Notes**

- 1 The following properties are warranted to meet the indicated limits, but Dow Chemical does not perform these tests in lot acceptance.

Test Item	Limits
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D4 Content	<= 0.1 %
Arsenic, <= 2 ppm	PASS
Heavy Metals, <= 20 ppm	PASS
Odor	PASS
Infrared Identification	PASS
JSCI & JCIC - Description	PASS
White flakes, free of foreign contamination; slight characteristic odor	

READ PRECAUTIONARY INFORMATION AND MATERIAL SAFETY SHEETS. THIS PRODUCT IS SHIPPED IN COMPLIANCE WITH APPLICABLE LAWS AND REGULATIONS REGARDING CLASSIFICATION, PACKAGING, SHIPPING AND LABELING.

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