

Product Name

### STEPOSOL<sup>®</sup> DG

Chemical Description

STEPOSOL DG is a surfactant blend proprietary surfactants used in water-based cleaning and degreasing applications.

Chemical Name

Proprietary Cationic / Nonionic Blend

Applications

#### Functional Properties

- Used as a solvent replacement
- Used in water-based cleaning and degreasing formulations

#### End Product Uses

Cleaners and Degreasers for:

- Concrete Floors
- Engines
- Compressors
- Valves
- Highway Structures
- Motors
- Castings
- Vehicles

This product is not compatible with anionic surfactants.

Typical Properties

Appearance at 25°C.....	Clear liquid
pH, 1% aqueous .....	6.0
Viscosity at 25°C, cps .....	66
Density at 25°C, g/ml (lbs/U.S. gal).....	1.06 (8.86)
Actives, % .....	98 min.
Color, Gardner .....	7 max.
Color, APHA.....	488
Cloud Point, °C (°F) .....	1.0 (33.8)
Pour Point, °C (°F) .....	-24.0 (-11.2)
Freeze Point, °C (°F).....	-8.7 (16.3)
Melting Point, °C (°F) .....	-3.8 (25.1)
Boiling Point, °C (°F) .....	222 (432)
Flash Point, PMCC, °C (°F) .....	>94 (>201)
Refractive Index at 20°C .....	1.455
Surface Tension at CMC, dynes/cm .....	27.3
Critical Micelle Concentration, mg/L.....	200
Kauri-Butanol Value .....	43
Vapor Pressure at 20°C, mm Hg.....	<0.01
Evaporation Rate (Butyl Acetate = 1) .....	<0.01
VOC, CARB 310, % .....	23.7
Preservative .....	Not required
Solubility	
Water .....	Soluble
Methanol.....	Soluble
Kerosene .....	Insoluble
Xylene.....	Soluble

Storage & Handling

Normal safety precautions (i.e. gloves and safety goggles) should be employed when handling STEPOSOL DG. Contact with eye and skin should be avoided.

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Storage & Handling

Standard Packaging: Available in 450 lb steel open head lined drums or bulk.

Workplace Exposure

Bulk Storage Information: STEPOSOL DG can be stored in 316 stainless steel vessels, but carbon steel is adequate. Material should be stored between 50-90°F (10-32°C). Wash thoroughly after handling materials.

Occupational exposure can occur primarily through skin contact or via inhalation of vapors and mists. Engineering controls, personal protective equipment, and other workplace practices should be used to control these exposures.

Clearances

All components of STEPOSOL DG are listed in the following countries: United States (TSCA), Australia (AICS), Canada (NDSL), Korea (ECL) and China (IECSC).

Additional Safety Information

A Material Safety Data Sheet is available upon request.

Product Stewardship

This product bulletin has been written in accordance with ACC's Product Stewardship guidelines.

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